

#### Oil in Water Analytical Experts

# **EX-500**

SIDE-STREAM OIL IN WATER ANALYSER



The EX-500 is a side stream Oil in Water analyser that uses Deep UV Flourescence to provide continuous accurate measurements of oil concentrations in water. The analyser detects a wide range of oils/oil components to include fuel oils, base oils, lubricating oils, gear oils, BTEX and crude oils. Reliable real-time data enables operators to take accurate discharge measurements and to improve efficiency of separation processes, enabling cost reductions.

Applications range from marine exhaust scrubbers, heat exchangers, steam condensate, cooling water and boiler feed amongst others.

#### **BENEFITS**

- · Robust and reliable
- · Easy to use
- Low Cost Of Ownership (COO) with no routine maintenance required
- · No degradation of signal or recalibration required
- · Side stream format offers localized sample control
- Droplet size compensation with homogenized samples
- Sample point facilitates laboratory correlation
- Remote control and monitoring (suitable for un-manned locations and remote process monitoring)
- · Instantaneous measurements

### **FEATURES**

- · Patented ultrasonic cleaning
- Deep UV fluorescence
- Periodic homogenisation of sample
- Optional sample point
- Configurable measurement ranges (0-10 ppm, 0-100 ppm [...] up to 0-100,000 ppm)
- Measurement repeatability ±1% of full scale
- Remote management and diagnostics
- Easy to install (no sample conditioning required)
- Multiple communications options 4-20 mA, HART, Modbus, Extended Ethernet
- · Adaptive ultrasonic cleaning
- Viewing window of sample chamber
- Digital input & output



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## TECHNICAL SPECIFICATION

Measurement Performance			
	Dana LIV/ Flyans		
Measurement principle	Deep UV Fluorescence		
Cleaning	Ultrasonic (automatic)		
Range	0-100,000 ppm*		
Accuracy	±1% of full scale range**		
Response time	1 Second, continuous results		
Operating Conditions			
Process temperature	Up to 180°C		
Process pressure (MAWP)	Up to 100 bar <sub>g</sub>	7	
Process flow	5-25 l/m***		
Operational ambient temperature	-20°C to +55°C		
Utilities			
Power supply	110 or 230 VAC (Pre-configured)		
Power frequency	50 or 60 Hz		
Power consumption	60 W normal, 300 W peak		
Instrument air	5.5-7 bar <sub>g</sub> (for pneumatic valve; electric valve option available)		
	(air must be filtered to <= 5μm)		
Certification			
Ingress protection	IP66		
Enclosure material	316L SS		
Analyser	EXX II 2G	Ex db [op is IIC T4 Gb] IIB T4 Gb Max. liquid temperature +100°C Ta = -20°C to +55°C Or Ex db [op is IIC T4 Gb] IIB T3 Gb Max. liquid temperature +180°C Ta= -20°C to +55°C	
CE Compliant	CE		
Weight & Dimensions (for shipping)			
Weight (including stand, standard pneumatic Stainless Steel valve assembly, termination box and isolation switch)	200kg		
Dimensions	L 92 cm x W 83 cm x H 148 cm		
Communications			
4-20 mA (1)	Passive, Configurable for measurement readings/temperature		
Digital Input (1) Digital Output (s)	Start/Stop cycle control Configurable as alarm contacts		
Remote access	Windows Remote Desktop		
Internal data storage	>10 years		
Security	2 level password protection		
Optional Communications			
Additional 4-20mA	Passive, Configurable for measurement readings/temperature		
HART	Yes		
Modbus RTU	Implemented via HART to Modbus converter		
Extended Ethernet	2 wire connection, capable of 1.3km distance		
Additional Information			
	1" ANSI PE (antional flange sizes available)		
Flange fitting Wetted parts	1" ANSI RF (optional flange, sizes available)		
Wetted parts	316L SS (other materials available on request)		
Manual sample take off point	Integral to analyser		
Viewing window	Provided as standard		
Ultrasonic Homogenisation	Automatic oil droplet compensation		

 $<sup>^{*}</sup>$  Dependent on sample matrix & instrument configuration. User may select any desired measurement from 0-10 ppm, 0-100 ppm [...] up to 100,000 ppm.

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<sup>.\*\*</sup> Under ideal conditions, with a homogenised sample.

<sup>\*\*\*</sup>Flow rate through the analyser measurement chamber. Flow control may be implemented external to the analyser to manage higher flow rates.